

## Evidence of a $\pi$ -Allyl Intermediate in the Deuterium Propylene Exchange Reaction over $C_{24}K$

Toshihiko KONDO, Masaru ICHIKAWA, Shuji SAITO, and Kenzi TAMARU\*

Sagami Chemical Research Center, Ohnuma, Sagami-hara, Kanagawa

\*Department of Chemistry, The University of Tokyo, Hongo, Bunkyo-ku, Tokyo

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The deuterium propylene exchange reaction was studied over the potassium graphite intercalation compound  $C_{24}K$ . The deep blue  $C_{24}K$ <sup>1)</sup> was prepared by heating 2.0 g of spectroscopic powder graphite (Union Carbide Co.) with ca. 0.5 g of distilled potassium metal in *vacuo* at 380°C for 24 hr. A conventional closed circulating system was used to study the exchange reaction. Mass and microwave spectroscopic techniques<sup>2)</sup> were used to determine the deuterium content and its distribution in the propylene.

Deuterium (ca. 200 mmHg) was circulated over  $C_{24}K$  at 120°C for about 15 hr and the system was then evacuated for about 10 min. When a mixture of propylene and  $D_2$  was introduced onto the catalyst at 120°C, simultaneous deuteration and exchange of the propylene took place. The amounts of the various propylenes  $d_1, d_2, \dots, d_6$ , were determined by mass spectrometry, using an ionization voltage of 10 V to avoid fragmentation. No propylene- $d_6$  was detected throughout the reaction. The hydrogen exchange reaction did not proceed through a multiple exchange process, but through successive single exchange steps.

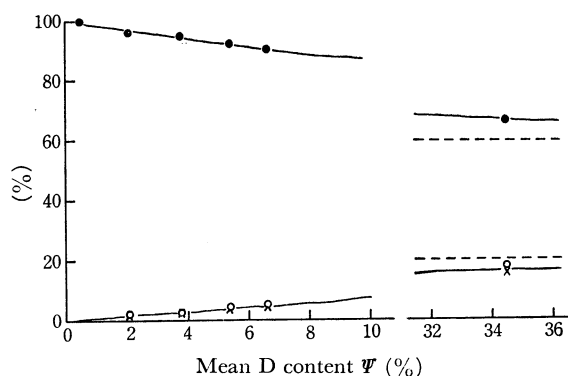


Fig. 1. Hyperfine deuterium distribution of propylene- $d_1$  at 120°C over  $C_{24}K$ .

Mean deuterium content  $\Psi$  is represented by the equation

$$\Psi = 100 \left( \frac{\sum_{i=1}^6 i d_i}{6 \sum_{i=0}^6 d_i} \right). \quad \bullet: 3-d_1, \times: cis-1-d_1, \circ: trans-1-d_1$$

The results of microwave spectroscopic measurements of propylene- $d_1$ ,  $C_3H_5D$ , as shown in Fig. 1, demonstrated that propylene-3- $d_1$ ,  $CH_2DCH=CH_2$ , was the only reaction product in the initial stage of the reaction. As the reaction proceeded, *cis*-1- $d_1$  and *trans*-1- $d_1$ <sup>3)</sup> propylene were formed. However, no propylene-2- $d_1$ ,  $CH_3CD=CH_2$ , was observed during the reaction. This indicates that the normal propyl species  $(CH_3CH_2CH_2)^*$  is not the intermediate of this exchange reaction. Also,

the isopropyl species  $(CH_3CHCH_3)^*$  cannot be the intermediate since it should give a deuterium distribution of 60% 3- $d_1$ , 20% *trans*-1- $d_1$ , and 20% *cis*-1- $d_1$  which should not vary with reaction time. Accordingly, the intermediate of this exchange reaction cannot be of the half-hydrogenated state of propylene.

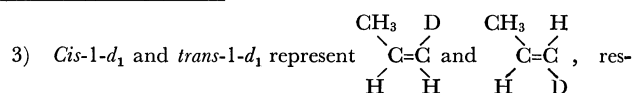
If the exchange reaction proceeded by the concerted mechanism (push-pull mechanism),<sup>4)</sup> propylene-3- $d_1$  should predominate in the initial stage of the reaction and be followed by *cis*-1- $d_1$  and *trans*-1- $d_1$  propylene. The deuterium distribution of propylene- $d_1$  in the concerted mechanism shows good agreement with the results in Fig. 1.

TABLE 1. HYPERFINE DEUTERIUM DISTRIBUTION OF PROPYLENE- $d_2$  IN THE INITIAL STAGE OF THE REACTION ( $\Psi=6.6\%$ ) AT 120°C OVER  $C_{24}K$

1,1- $d_2$	3 (%)
<i>cis</i> -1,3- $d_2$	22
<i>trans</i> -1,3- $d_2$	25
3,3- $d_2$	50

However, the deuterium distribution of propylene- $d_2$ ,  $C_3H_4D_2$ , as shown in Table 1, cannot be explained by a concerted mechanism, because this mechanism would require an initial  $C_3H_4D_2$  propylene distribution of 50% *cis*-1,3- $d_2$  and 50% *trans*-1,3- $d_2$ . In contrast, the results in Table 1 show that the main product in the initial stage is propylene-3,3- $d_2$ ,  $CHD_2-CH=CH_2$ , (50%) and that the *cis*-1,3- $d_2$  and *trans*-1,3- $d_2$  propylene account for only 22% and 25%, respectively, of the total propylene- $d_2$ . This initial distribution of propylene- $d_2$  indicates that in the reaction intermediate 1 and 3-carbons are equivalent.

The propylene- $d_1$  distribution shown in Fig. 1 can also be explained by a  $\pi$ -allyl intermediate  $(CH_2=CH=CH_2)^*$  mechanism.<sup>5)</sup> The mechanism would predict an initial propylene- $d_2$  distribution of 50% 3,3- $d_2$ , 25% *cis*-1,3- $d_2$ , and 25% *trans*-1,3- $d_2$ . The distribution is in good agreement with that given in Table 1. Other dissociative intermediates (e.g.,  $CH_2-CH=CH_2^*$ ,  $CH_3-CH=CH_2^*$ ,  $CH_3-CH=CH^*$ ) are also excluded by our results. It is thus concluded that the intermediate of the exchange reaction of propylene with deuterium over  $C_{24}K$  is most probably the  $\pi$ -allyl species, and definitely neither an associative nor dissociative species and no concerted mechanism is involved.



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